

# VSxF-2/-3/-4

## SMALL LINEAR VALVES PN16 FOR MODULATING AND ON/OFF-CONTROL

## PRODUCT DATA



VSxF-2

VSxF-3

VSxF-4

**GENERAL**

These small linear valves are used in combination with small electric linear valve actuators and thermoelectric actuators for the control of hot and/or chilled water for fan coil units and small reheaters/rec coolers in electric/electronic temperature control systems.

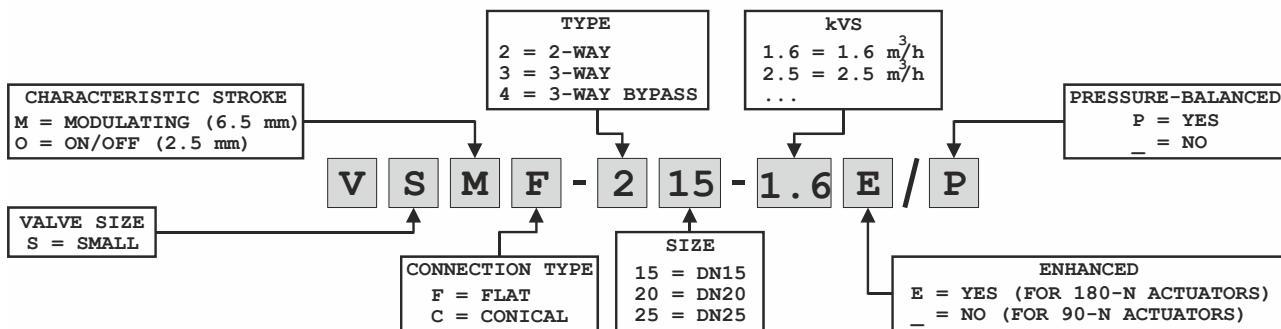
**FEATURES**

- Small size allows installation where space is limited**
- Long stroke results in a high quality characteristic**
- Soft seat provides low leakage rate and high rangeability**
- High close-off pressure**
- Wide standardized range of k<sub>vs</sub> values**
- Reduced k<sub>vs</sub> values in the bypass to facilitate hydronic balancing**
- Dezincification-resistant yellow brass**
- Range of fittings available for different connections (soldered, threaded)**
- Models with integrated snap-on linkage for MT-series thermal actuators**
- Standardized opening direction across the complete VS portfolio (valve stem down to open A-B / A-AB)**
- Valve diverting usage capability (depending on model)**

**SPECIFICATIONS**

|                                   |  |
|-----------------------------------|--|
| Models                            | Two-way VSxF-2<br>Three-way VSxF-3<br>Three-way with bypass VSxF-4   |
| Operation                         | Two-way: spring-loaded, stem up to close port A to B;<br>Three-way: spring-loaded, stem up to close port A to AB |
| Nominal pressure rating           | PN16   |
| Capacity index (k <sub>vs</sub> ) | see tables on pages 2, 3, and 4  |
| Close-off pressures               | see tables on pages 2, 3, and 4  |
| Leakage rate                      | ≤0.02% of k <sub>vs</sub>  |
| Port connection                   | flat sealing connections in standard sizes   |
| <b>Valve body</b>                 |  |
| Material                          | Brass  |
| Size                              | DN15 (1/2"), DN20 (3/4"), DN25 (1-1/4")  |
| <b>Trim</b>                       |  |
| Stem                              | Stainless steel  |
| Plug                              | Brass  |
| Suitable medium                   | Water, with max. 50% glycol  |
| Controlled water temp.            | 2...120 °C   |
| <b>Modulating valves</b>          |  |
| VSMF-xxx                          |  |
| Stroke                            | 6.5 mm   |
| Dimensions                        | see Fig. 4, Fig. 5, and Fig. 6 on page 6   |
| Characteristic                    | 2-way: modified equal %<br>3-way: A-AB modified equal %;<br>B-AB linear  |
| <b>ON/OFF valves</b>              |  |
| VSOF-xxx                          |  |
| Stroke                            | 2.5 mm   |
| Dimensions                        | see Fig. 4, Fig. 5, and Fig. 6 on page 6   |

## NAMING KEY



## FLOW CAPACITIES AND CLOSE-OFF PRESSURE RATINGS

VSxF-2 Two-Way Valves with Flat Sealing

| DN | k <sub>vs</sub> A-B | type   | snap-on feature* | stroke | order no.     | close-off pressure with actuator |                              |                      |
|----|---------------------|--------|------------------|--------|---------------|----------------------------------|------------------------------|----------------------|
|    |                     |        |                  |        |               | M6410C,L;<br>M7410C,E<br>(180 N) | MT8;<br>M5410C1,L1<br>(90 N) | MT4;M7410A<br>(90 N) |
| 15 | 0.16                | MOD    | --               | 6.5    | VSMF-215-0.16 | 600 kPa                          | 600 kPa                      | --                   |
| 15 | 0.25                | MOD    | --               | 6.5    | VSMF-215-0.25 | 600 kPa                          | 600 kPa                      | --                   |
| 15 | 0.40                | MOD    | --               | 6.5    | VSMF-215-0.4  | 600 kPa                          | 600 kPa                      | --                   |
| 15 | 0.63                | MOD    | --               | 6.5    | VSMF-215-0.63 | 600 kPa                          | 600 kPa                      | --                   |
| 15 | 1.0                 | MOD    | --               | 6.5    | VSMF-215-1.0  | 600 kPa                          | 600 kPa                      | --                   |
| 15 | 1.6                 | MOD    | --               | 6.5    | VSMF-215-1.6  | 300 kPa                          | 300 kPa                      | --                   |
| 15 | 2.5                 | MOD    | --               | 6.5    | VSMF-215-2.5  | 100 kPa                          | 100 kPa                      | --                   |
| 20 | 2.5                 | MOD    | --               | 6.5    | VSMF-220-2.5  | 150 kPa                          | 150 kPa                      | --                   |
| 20 | 2.5                 | MOD    | --               | 6.5    | VSMF-220-2.5E | 250 kPa                          | --                           | --                   |
| 20 | 4.0                 | MOD    | --               | 6.5    | VSMF-220-4.0  | 50 kPa                           | 50 kPa                       | --                   |
| 20 | 4.0                 | MOD    | --               | 6.5    | VSMF-220-4.0E | 250 kPa                          | --                           | --                   |
| 25 | 6.3                 | MOD    | --               | 6.5    | VSMF-225-6.3P | 250 kPa                          | 250 kPa                      | --                   |
| 25 | 8.0                 | MOD    | --               | 6.5    | VSMF-225-8.0P | 250 kPa                          | 250 kPa                      | --                   |
| 15 | 1.0                 | ON-OFF | --               | 2.5    | VSOF-215-1.0  | 600 kPa                          | 600 kPa                      | 600 kPa              |
| 15 | 1.0                 | ON-OFF | •                | 2.5    | VSOF-215-1.0S | 600 kPa                          | 600 kPa                      | 600 kPa              |
| 15 | 1.6                 | ON-OFF | --               | 2.5    | VSOF-215-1.6  | 300 kPa                          | 300 kPa                      | 300 kPa              |
| 15 | 1.6                 | ON-OFF | •                | 2.5    | VSOF-215-1.6S | 300 kPa                          | 300 kPa                      | 300 kPa              |
| 15 | 2.5                 | ON-OFF | --               | 2.5    | VSOF-215-2.5  | 150 kPa                          | 150 kPa                      | 150 kPa              |
| 15 | 2.5                 | ON-OFF | •                | 2.5    | VSOF-215-2.5S | 150 kPa                          | 150 kPa                      | 150 kPa              |
| 20 | 2.5                 | ON-OFF | --               | 2.5    | VSOF-220-2.5  | 200 kPa                          | 200 kPa                      | 200 kPa              |
| 20 | 2.5                 | ON-OFF | •                | 2.5    | VSOF-220-2.5S | 200 kPa                          | 200 kPa                      | 200 kPa              |
| 20 | 4.0                 | ON-OFF | --               | 2.5    | VSOF-220-4.0  | 100 kPa                          | 100 kPa                      | 100 kPa              |
| 20 | 4.0                 | ON-OFF | •                | 2.5    | VSOF-220-4.0S | 100 kPa                          | 100 kPa                      | 100 kPa              |
| 25 | 4.0                 | ON-OFF | --               | 2.5    | VSOF-225-4.0P | 200 kPa                          | 200 kPa                      | 200 kPa              |
| 25 | 5.5                 | ON-OFF | --               | 2.5    | VSOF-225-5.5P | 200 kPa                          | 200 kPa                      | 200 kPa              |

\*integrated snap-on linkage for MT-series actuators

**VSxF-3 Three-Way Valves with Flat Sealing**

| DN | K <sub>vs</sub> |      | type   | snap-on feature* | stroke | applic. | order no.                  | close-off pressure with actuator |                              |                      |
|----|-----------------|------|--------|------------------|--------|---------|----------------------------|----------------------------------|------------------------------|----------------------|
|    | A-AB            | B-AB |        |                  |        |         |                            | M6410C,L;<br>M7410C,E<br>(180 N) | MT8;<br>M5410C1,L1<br>(90 N) | MT4;M7410A<br>(90 N) |
| 15 | 0.25            | 0.16 | MOD    | --               | 6.5    | MIX     | VSMF-315-0.25              | 600 kPa                          | 600 kPa                      | --                   |
| 15 | 0.40            | 0.25 | MOD    | --               | 6.5    | MIX     | VSMF-315-0.4               | 600 kPa                          | 600 kPa                      | --                   |
| 15 | 0.63            | 0.40 | MOD    | --               | 6.5    | MIX     | VSMF-315-0.63              | 600 kPa                          | 600 kPa                      | --                   |
| 15 | 1.0             | 0.63 | MOD    | --               | 6.5    | MIX     | VSMF-315-1.0               | 600 kPa                          | 600 kPa                      | --                   |
| 15 | 1.6             | 1.0  | MOD    | --               | 6.5    | MIX     | VSMF-315-1.6               | 300 kPa                          | 300 kPa                      | --                   |
| 15 | 2.5             | 1.6  | MOD    | --               | 6.5    | MIX     | VSMF-315-2.5               | 100 kPa                          | 100 kPa                      | --                   |
| 20 | 2.5             | 1.6  | MOD    | --               | 6.5    | MIX     | VSMF-320-2.5               | 150 kPa                          | 150 kPa                      | --                   |
| 20 | 2.5             | 1.6  | MOD    | --               | 6.5    | MIX     | VSMF-320-2.5E              | 250 kPa                          | --                           | --                   |
| 20 | 4.0             | 2.5  | MOD    | --               | 6.5    | MIX     | VSMF-320-4.0               | 50 kPa                           | 50 kPa                       | --                   |
| 20 | 4.0             | 2.5  | MOD    | --               | 6.5    | MIX     | VSMF-320-4.0E <sup>†</sup> | 250 kPa                          | --                           | --                   |
| 25 | 6.3             | 4.0  | MOD    | --               | 6.5    | MIX     | VSMF-325-6.3P              | 250 kPa                          | 250 kPa                      | --                   |
| 25 | 8.0             | 5.5  | MOD    | --               | 6.5    | MIX     | VSMF-325-8.0P              | 250 kPa                          | 250 kPa                      | --                   |
| 15 | 1.0             | 0.63 | ON-OFF | --               | 2.5    | MIX/DIV | VSOF-315-1.0               | 600 / 200 kPa                    | 600 / 200 kPa                | 600 / 200 kPa        |
| 15 | 1.0             | 0.63 | ON-OFF | •                | 2.5    | MIX/DIV | VSOF-315-1.0S              | 600 / 200 kPa                    | 600 / 200 kPa                | 600 / 200 kPa        |
| 15 | 1.6             | 1.0  | ON-OFF | --               | 2.5    | MIX/DIV | VSOF-315-1.6               | 300 / 200 kPa                    | 300 / 200 kPa                | 300 / 200 kPa        |
| 15 | 1.6             | 1.0  | ON-OFF | •                | 2.5    | MIX/DIV | VSOF-315-1.6S              | 300 / 200 kPa                    | 300 / 200 kPa                | 300 / 200 kPa        |
| 15 | 2.5             | 1.6  | ON-OFF | --               | 2.5    | MIX     | VSOF-315-2.5               | 150 kPa                          | 150 kPa                      | 150 kPa              |
| 15 | 2.5             | 1.6  | ON-OFF | •                | 2.5    | MIX     | VSOF-315-2.5S              | 150 kPa                          | 150 kPa                      | 150 kPa              |
| 20 | 2.5             | 1.6  | ON-OFF | --               | 2.5    | MIX     | VSOF-320-2.5               | 200 kPa                          | 200 kPa                      | 200 kPa              |
| 20 | 2.5             | 1.6  | ON-OFF | •                | 2.5    | MIX     | VSOF-320-2.5S              | 200 kPa                          | 200 kPa                      | 200 kPa              |
| 20 | 4.0             | 2.5  | ON-OFF | --               | 2.5    | MIX     | VSOF-320-4.0               | 100 kPa                          | 100 kPa                      | 100 kPa              |
| 20 | 4.0             | 2.5  | ON-OFF | •                | 2.5    | MIX     | VSOF-320-4.0S              | 100 kPa                          | 100 kPa                      | 100 kPa              |
| 25 | 4.0             | 2.5  | ON-OFF | --               | 2.5    | MIX     | VSOF-325-4.0P              | 200 kPa                          | 200 kPa                      | 200 kPa              |
| 25 | 5.5             | 3.5  | ON-OFF | --               | 2.5    | MIX     | VSOF-325-5.5P              | 200 kPa                          | 200 kPa                      | 200 kPa              |

\*integrated snap-on linkage for MT-series actuators

†leakage rate B-AB port ≤ 0.5%

## VSxF-4 Four-Way Valves with Flat Sealing

| DN | K <sub>vs</sub> |      | type   | snap-on feature* | stroke | applic. | order no.      | close-off pressure with actuator |                              |                      |
|----|-----------------|------|--------|------------------|--------|---------|----------------|----------------------------------|------------------------------|----------------------|
|    | A-AB            | B-AB |        |                  |        |         |                | M6410C,L;<br>M7410C,E<br>(180 N) | MT8;<br>M5410C1,L1<br>(90 N) | MT4;M7410A<br>(90 N) |
| 15 | 0.25            | 0.16 | MOD    | --               | 6.5    | MIX     | VSMF-415-0.25  | 600 kPa                          | 600 kPa                      | --                   |
| 15 | 0.40            | 0.25 | MOD    | --               | 6.5    | MIX     | VSMF-415-0.4   | 600 kPa                          | 600 kPa                      | --                   |
| 15 | 0.63            | 0.40 | MOD    | --               | 6.5    | MIX     | VSMF-415-0.63  | 600 kPa                          | 600 kPa                      | --                   |
| 15 | 1.0             | 0.63 | MOD    | --               | 6.5    | MIX     | VSMF-415-1.0   | 600 kPa                          | 600 kPa                      | --                   |
| 15 | 1.6             | 1.0  | MOD    | --               | 6.5    | MIX     | VSMF-415-1.6   | 300 kPa                          | 300 kPa                      | --                   |
| 15 | 2.5             | 1.6  | MOD    | --               | 6.5    | MIX     | VSMF-415-2.5   | 100 kPa                          | 100 kPa                      | --                   |
| 20 | 2.5             | 1.6  | MOD    | --               | 6.5    | MIX     | VSMF-420-2.5   | 150 kPa                          | 150 kPa                      | --                   |
| 20 | 2.5             | 1.6  | MOD    | --               | 6.5    | MIX     | VSMF-420-2.5E  | 250 kPa                          | --                           | --                   |
| 20 | 4.0             | 2.5  | MOD    | --               | 6.5    | MIX     | VSMF-420-4.0   | 50 kPa                           | 50 kPa                       | --                   |
| 20 | 4.0             | 2.5  | MOD    | --               | 6.5    | MIX     | VSMF-420-4.0E† | 250 kPa                          | --                           | --                   |
| 25 | 6.3             | 4.0  | MOD    | --               | 6.5    | MIX     | VSMF-425-6.3P  | 250 kPa                          | 250 kPa                      | --                   |
| 25 | 8.0             | 5.5  | MOD    | --               | 6.5    | MIX     | VSMF-425-8.0P  | 250 kPa                          | 250 kPa                      | --                   |
| 15 | 1.0             | 0.63 | ON-OFF | --               | 2.5    | MIX/DIV | VSOF-415-1.0   | 600 / 200 kPa                    | 600 / 200 kPa                | 600 / 200 kPa        |
| 15 | 1.0             | 0.63 | ON-OFF | •                | 2.5    | MIX/DIV | VSOF-415-1.0S  | 600 / 200 kPa                    | 600 / 200 kPa                | 600 / 200 kPa        |
| 15 | 1.6             | 1.0  | ON-OFF | --               | 2.5    | MIX/DIV | VSOF-415-1.6   | 300 / 200 kPa                    | 300 / 200 kPa                | 300 / 200 kPa        |
| 15 | 1.6             | 1.0  | ON-OFF | •                | 2.5    | MIX/DIV | VSOF-415-1.6S  | 300 / 200 kPa                    | 300 / 200 kPa                | 300 / 200 kPa        |
| 15 | 2.5             | 1.6  | ON-OFF | --               | 2.5    | MIX     | VSOF-415-2.5   | 150 kPa                          | 150 kPa                      | 150 kPa              |
| 15 | 2.5             | 1.6  | ON-OFF | •                | 2.5    | MIX     | VSOF-415-2.5S  | 150 kPa                          | 150 kPa                      | 150 kPa              |
| 20 | 2.5             | 1.6  | ON-OFF | --               | 2.5    | MIX     | VSOF-420-2.5   | 200 kPa                          | 200 kPa                      | 200 kPa              |
| 20 | 2.5             | 1.6  | ON-OFF | •                | 2.5    | MIX     | VSOF-420-2.5S  | 200 kPa                          | 200 kPa                      | 200 kPa              |
| 20 | 4.0             | 2.5  | ON-OFF | --               | 2.5    | MIX     | VSOF-420-4.0   | 100 kPa                          | 100 kPa                      | 100 kPa              |
| 20 | 4.0             | 2.5  | ON-OFF | •                | 2.5    | MIX     | VSOF-420-4.0S  | 100 kPa                          | 100 kPa                      | 100 kPa              |
| 25 | 4.0             | 2.5  | ON-OFF | --               | 2.5    | MIX     | VSOF-425-4.0P  | 200 kPa                          | 200 kPa                      | 200 kPa              |
| 25 | 5.5             | 3.5  | ON-OFF | --               | 2.5    | MIX     | VSOF-425-5.5P  | 200 kPa                          | 200 kPa                      | 200 kPa              |

\*integrated snap-on linkage for MT-series actuators

†leakage rate B-AB port ≤ 0.5%

## OPERATION

The valves are supplied with a screwed-on adjustment cap for manual operation and for protection of the stem. If it should become necessary to flush the system, the valve can be opened between approx. 50% and 75% of the rated kvs with the protection cap attached or fully opened via a connected actuator.

### Typical Operation

All types of valves should be mounted in the return flow. If the  $\Delta p$ -values exceed 300 kPa, attention should be paid to the development of noise.

### Two-Way Valves

Direction of flow always from port A to port B.

The built-in spring exerts a closing force on the A-B ports.

Port B:      Outlet

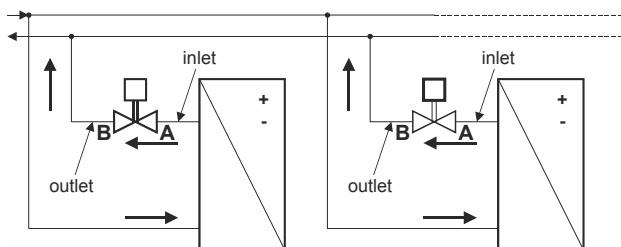


Fig. 1. Two-way valve operation

### Three-Way Valves

The built-in spring exerts a closing force on the A-AB ports.

These valves are preferably used as mixing valves, this means:

Port AB:      Total flow outlet

Port A:      Controlled flow inlet

Port B:      Bypass inlet

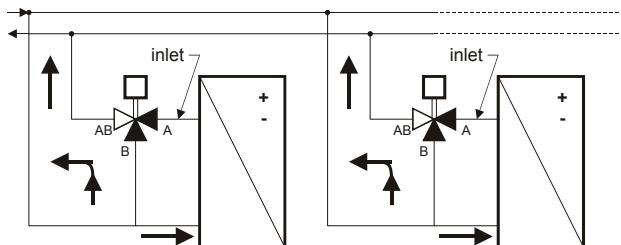


Fig. 2. Three-way valve operation

### Three-Way Valves with Bypass

These valves simplify the installation, depends on the layout of the pipework, as the bypass pipe is part of the valve. The information for the normal three-way valves is also valid for this type.

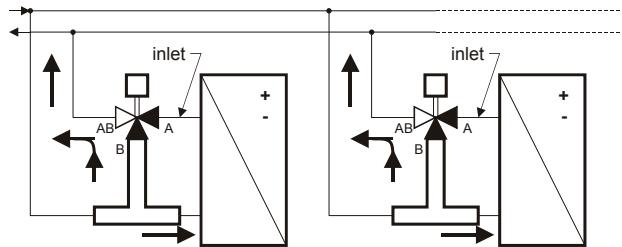


Fig. 3. Three-way valve with bypass

## MOUNTING

When installing the valve care must be taken that the flow direction is correct (see section "Typical Operation"). The valve must not be mounted with the stem pointing downward. The adjustment cap must be removed from the valve only when the actuator is fitted. The valve should be installed as stress-free as possible with a tightening torque of 25 to 30 Nm.

The valve is supplied complete with mounting instructions. The water quality must meet VDI 2035 requirements.

**NOTE:** Mount the actuator by hand, only. Do not use a tool, as this could result in damage.

## MAINTENANCE / SPARE PARTS

The valves do not require any maintenance.

In case of failure or leakage, the valve must be replaced. No spare parts for the valve or sealing are available.

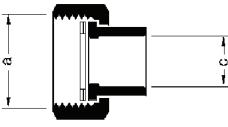
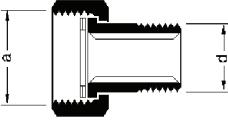
## DISPOSAL

Statutory regulations and/or environmental protection considerations may require special handling in disposing of the valves.

## ACCESSORIES

Valves VSxF-2 need two connection sets, valves VSxF-3 need three connection sets, and valves VSxF-4 need four connection sets.

| connection      | pipe size             | DN             | order number                  | connection set  |  | description  |
|-----------------|-----------------------|----------------|-------------------------------|---|--|--|
| Soldering       | 12 mm<br>15 mm        | 15<br>20       | AC-15FS<br>AC-20FS            |  |  | Consisting of 1 union nut, 1 solder bush, and 1 gasket |
| External Thread | R3/8"<br>R1/2"<br>R1" | 15<br>20<br>25 | AC-15FT<br>AC-20FT<br>ACS-25T |  |  | Consisting of 1 union nut, 1 tailpiece, and 1 gasket   |

| dimensions of connection sets   |         |       |       | order number |
|---|---------|-------|-------|--------------|
|   | a       | c     | d     |              |
|  | G1/2"   | 12 mm |       | AC-15FS      |
|   | G3/4"   | 15 mm |       | AC-20FS      |
|  | G1/2"   |       | R3/8" | AC-15FT      |
|   | G3/4"   |       | R1/2" | AC-20FT      |
|   | G1-1/4" |       | R1"   | ACS-25T      |

## DIMENSIONS

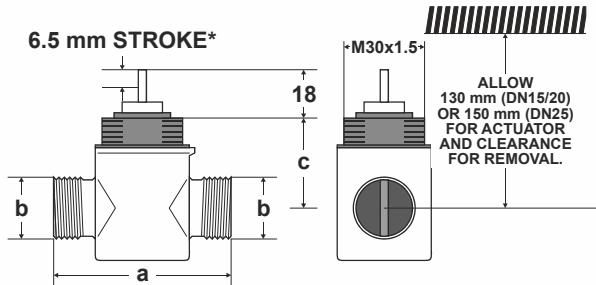


Fig. 4. Two-way valves, dimensions (mm)

\*NOTE: In the case of modulating valves, the stroke amounts to 6.5 mm, and the closure distance to 18 mm. In the case of ON/OFF valves, the stroke amounts to 2.5 mm, and the closure distance to 14 mm.

Table 1. Two-way valves, dimensions (mm)

|             | a  | b       | c  |
|-------------|----|---------|----|
| <b>DN15</b> | 56 | G ½ A   | 32 |
| <b>DN20</b> | 66 | G ¾ A   | 34 |
| <b>DN25</b> | 76 | G1-1/4" | 48 |

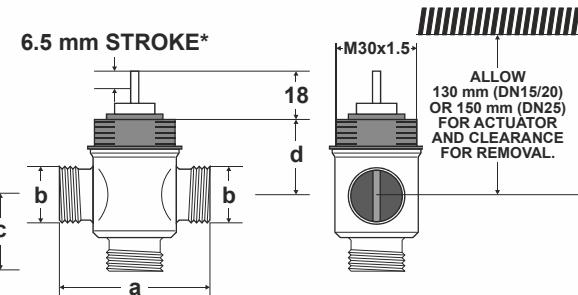
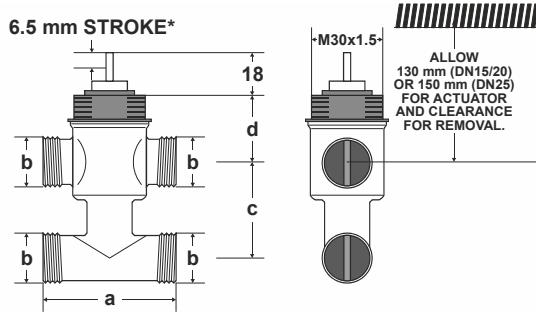


Fig. 5. Three-way valves, dimensions (mm)

\*NOTE: In the case of modulating valves, the stroke amounts to 6.5 mm, and the closure distance to 18 mm. In the case of ON/OFF valves, the stroke amounts to 2.5 mm, and the closure distance to 14 mm.

Table 2. Three-way valves, dimensions (mm)

|             | a  | b       | c    | d  |
|-------------|----|---------|------|----|
| <b>DN15</b> | 56 | G ½ A   | 25.5 | 32 |
| <b>DN20</b> | 66 | G ¾ A   | 33   | 34 |
| <b>DN25</b> | 76 | G1-1/4" | 38   | 48 |

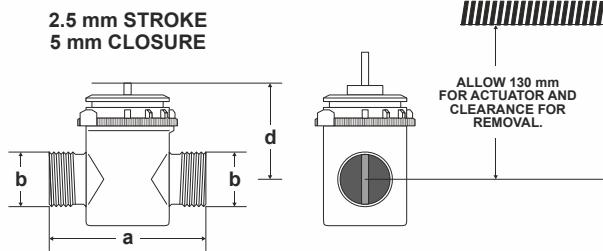
**Fig. 6. Three-way valves with bypass, dimensions (mm)**

**\*NOTE:** In the case of modulating valves, the stroke amounts to 6.5 mm, and the closure distance to 18 mm. In the case of ON/OFF valves, the stroke amounts to 2.5 mm, and the closure distance to 14 mm.

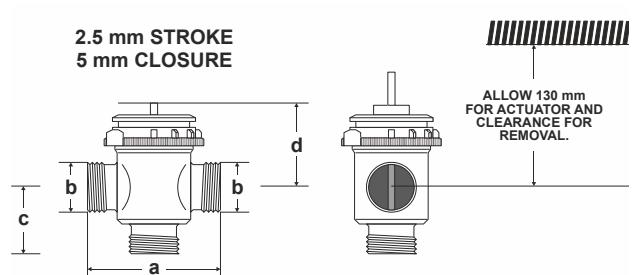
**Table 3. Three-way valves with bypass, dimensions (mm)**

|      | a  | b       | c    | d  |
|------|----|---------|------|----|
| DN15 | 56 | G ½A    | 40   | 32 |
| DN20 | 66 | G¾A     | 40   | 34 |
| DN25 | 76 | G1-1/4" | 62.5 | 48 |

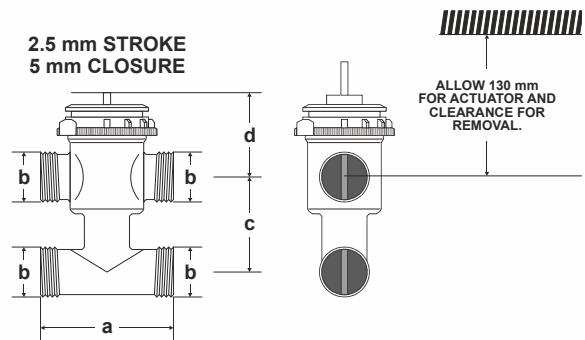
## DIMENSIONS WITH SNAP-ON

**Fig. 7. Two-way valves with snap-on, dimensions (mm)****Table 4. Two-way valves with snap-on, dimensions (mm)**

|      | A  | B               | D    |
|------|----|-----------------|------|
| DN15 | 56 | G ½ A           | 34.5 |
| DN20 | 66 | 1-1/8 x 14 BS84 | 36.6 |

**Fig. 8. Three-way valves with snap-on, dimensions (mm)****Table 5. Three-way valves with snap-on, dimensions (mm)**

|      | A  | B               | C    | D    |
|------|----|-----------------|------|------|
| DN15 | 56 | G ½ A           | 24.5 | 34.5 |
| DN20 | 66 | 1-1/8 x 14 BS84 | 33   | 36.6 |

**Fig. 9. Three-way valves with bypass and snap-on, dimensions (mm)****Table 6. Three-way valves with bypass, dimensions (mm)**

|      | A  | B               | C  | D    |
|------|----|-----------------|----|------|
| DN15 | 56 | G ½ A           | 40 | 34.5 |
| DN20 | 66 | 1-1/8 x 14 BS84 | 40 | 36.6 |

## VALVE ACTION WITH MT-SERIES SMART-T THERMAL ACTUATORS

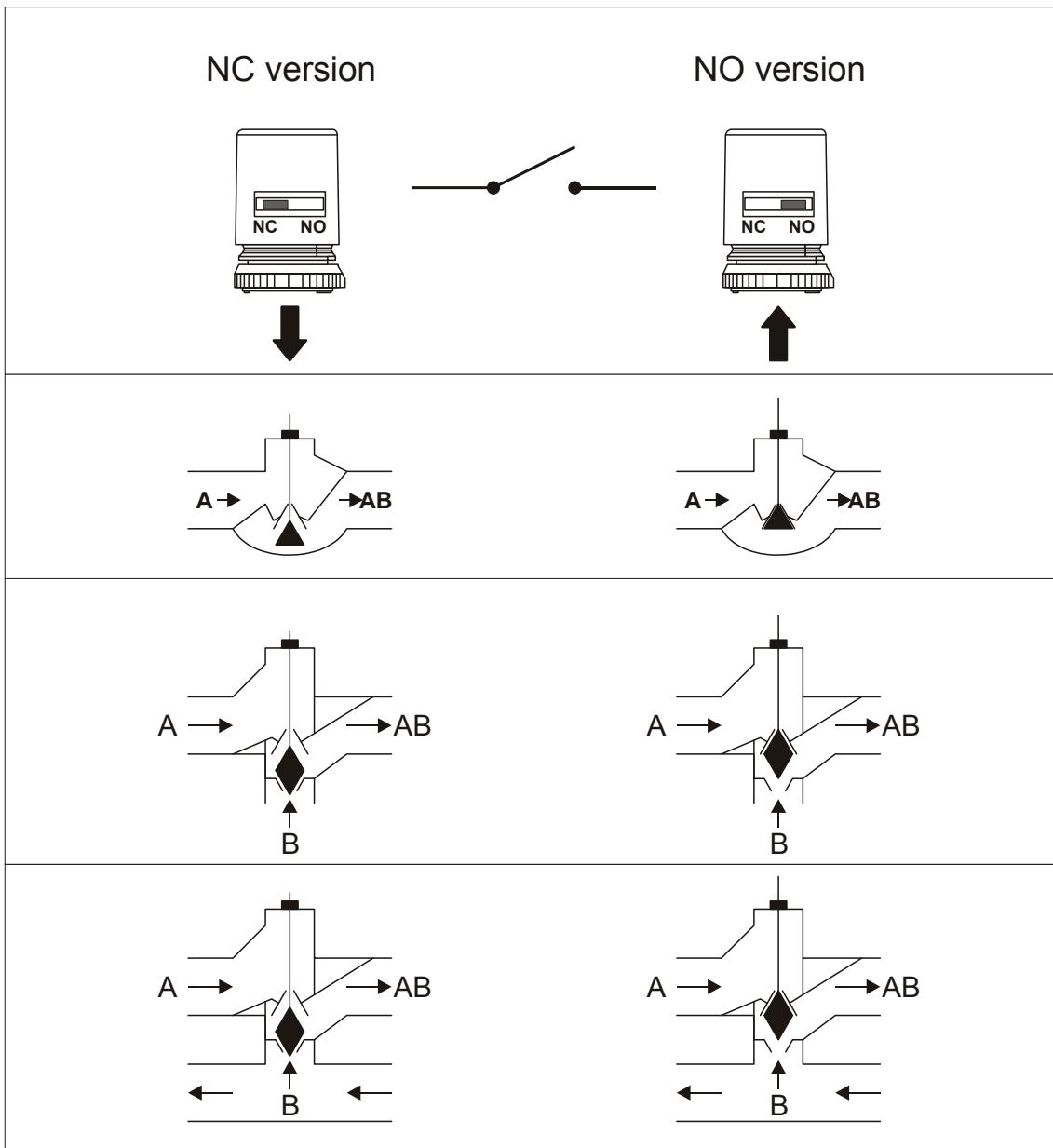


Fig. 10. Valve action with MT-series Smart-T Thermal Actuators

**Honeywell**

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