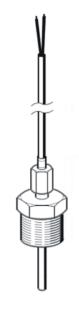


STF

Fast Temperature Sensors for Industrial and HVAC Applications

PRODUCT DATA AND MOUNTING INSTRUCTIONS



FEATURES

- Cost-effective high-accuracy solution.
- Materials in contact with medium are made of stainless steel.
- Immersion length adjustable.
- Easy installation.
- Universal solution for industry and HVAC.

GENERAL

The temperature sensors of series STF are designed for universal use in systems of machine construction, process control, HVAC, environmental and agricultural area. Costeffective and high-accuracy sensor technology allows usage in a wide field of applications where PT100 and PT1000 sensor technology is a standard. The STF 21 / 31 immersion Temperature Sensor can also be used in heating, cooling, or domestic hot water applications where fast-response temperature measurement is required. Material in contact with medium: stainless steel 1.4571.

SPECIFICATIONS

Nominal value

STF21 (PT100) 100Ω at 0 °C STF31 (PT1000) 1000Ω at 0 °C at 0 °C

Accuracy

STF21/31 IEC751 Class A

±(0.15 K +0.2% • |t|) (t in °C)

Sensitivity

STF21 (PT100) $\approx 0.385 \Omega / K$ STF31 (PT1000) $\approx 3.85 \Omega / K$

Response time $\tau_{0.5} = 2.5$ seconds

Well

Pressure rating PN16 (nominal) **Wiring** 3-wire type

Maximum medium velocity

75 mm length 20 m/s 220 mm length 10 m/s

Medium Mineral and synthetic oil,

glycol-water mixtures, domestic hot water, air, and media compatible with stainless steel 1.4571

Material

Screw connection Stainless steel 1.4571 (AISI 316 Ti) Sensor well Stainless steel 1.4571 (AISI 316 Ti) Dimensions \emptyset 4 mm, length \sim 75 and 220 mm

Outlet size R1/2"
Cable length 2.5 m
Protection class IP 65

MODELS

OS no.	sensor type / length	sensor temp. range
STF21-75	PT100 / 75 mm	-20+260 °C (-4+500 °F)
STF21-220	PT100 / 220 mm	
STF31-75	PT1000 / 75 mm	
STF31-220	PT1000 / 220 mm	

ELECTRICAL CONNECTION

Wire the temperature sensor in accordance with Fig. 1. The terminals are insensitive to polarity. STF sensors are 3-wire types; thus, if the controller is suitably equipped, the influence of cable lengths can be compensated for. However, if the controller does not support 3-wire connection, the sensors can also be used in a 2-wire manner (connect 1-3). In order to minimize the influence of EMC, keep wiring to the controller as short as possible.

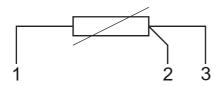


Fig. 1. 1 x 3-wire circuit

COMPATIBILITY

STF31 sensors can be used together with SmartTemp evaluation module TST...EPT1K.

STF21 and STF31 sensors can be used together with the APT600 and APT650 programmable temperature displays.

MOUNTING

- Using a hexagonal wrench, screw the R1/2" screwing connection into the process line or the immersion well until snug. Use appropriate sealing material (e.g. hemp or Teflon tape.
- 2. With the nut still loose, slide the sensor to the desired depth.
- 3. Tighten the nut as tightly as possible by hand.
- 4. Now use an open-end wrench to rotate the nut another min. ¼ of a rotation / max. ½ of a rotation.

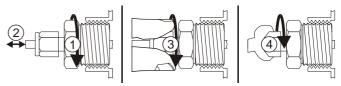


Fig. 2. Mounting steps 1-4

NOTE: Tightening the nut the minimum of ¼ of a rotation does not permanently deform the immersion well, thus permitting its depth to be subsequently readjusted, if desired. Tightening the nut the maximum of ½ of a rotation permanently deforms the immersion well, thus making subsequent readjustment of the depth impossible.

DIMENSIONS

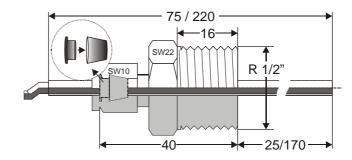


Fig. 3. STF21/31 dimensions (in mm)

Honeywell

TEMA

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