SIEMENS 7⁵⁴⁶



Basic unit with integrated air-fuel ratio control for forced draft burners

LMV37.4...

The LMV37... is a microprocessor-based burner management system with matching system components for the control and supervision of forced draft burners of medium to high capacity.

The LMV37... and this Data Sheet are intended for OEMs which integrate the units in their products!

Use

Microprocessor-based basic unit for single-fuel burners of any capacity, with electronic air-fuel ratio control, up to 2 actuators, with integrated gas valve proving system.

The system components (display and operating unit, actuators) are connected directly to the LMV37... basic unit. All safety-related digital inputs and outputs of the system are monitored by a contact feedback network.

- Gas burner controls to EN 298
- For forced draft gas burners to EN 676
- For oil burners with fan to EN 267

For Europe

For intermittent operation in connection with the LMV37..., the ionization probe or the QRA..., QRB... or QRC... optical flame detectors can be used. **Continuous operation is possible only when using an ionization probe.**

For North America

For intermittent operation could in connection with the LMV37..., the ionization probe or the optical flame detector QRA4... or QRB... can be used. **Continuous operation is possible only when using an ionization probe.**

Features

The following components are integrated in the basic unit of the LMV37...:

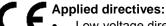
- Burner management system complete with valve proving system
- Electronic air-fuel ratio control system for a maximum of 2 SQM3... or SQN1... actuators
- Control of VSD air fan
- Modbus interface
- BCI for connection a display or PC
- Unit parameter adjustable either via display or PC software ACS410

Notes



Warning!

All safety, warning and technical notes given in the Basic Documentation of the LMV37... (P7546) also apply to this document!



Low-voltage directive

Directive for gas-fired appliances

Directive for pressure devices

2014/35/EC

2009/142/EC 97/23/EC and

2014/30/EC

2014/68/EC (2016-07-16)

Electromagnetic compatibility EMC (immunity) *)

Compliance with the regulations of the applied directives is verified by the adherence to the following standards / regulations:

Automatic burner control systems for burners and appliances burning gaseous or liquid fuels

DIN EN 298

Safety and control devices for gas burners and gas burning appliances - Valve proving systems for automatic shut-off

DIN EN 1643

Gas/air ratio controls for gas burners and gas burning

DIN EN 12067-2

appliances - Part 2: Electronic types Safety and control devices for gas burners and gas burning

DIN EN 13611

appliances Safety and control devices for gas burners and gas-burning

ISO 23552-1

appliances - Particular requirements Part 1: Automatic and semi-automatic valves

Automatic electrical controls for household and similar use Part 2-5:

DIN EN 60730-2-5

Particular requirements for automatic electrical burner control systems

The relevant valid edition of the standards can be found in the declaration of conformity!



Note on **DIN EN 60335-2-102**

Household and similar electrical appliances - Safety - Part 2-102:

Particular requirements for gas, oil and solid-fuel burning appliances having electrical connections. The electrical connections of the LMV2 comply with the requirements of EN 60335-2-102.



EAC Conformity mark (Eurasian Conformity mark)



ISO 9001:2008 ISO 14001:2004 OHSAS 18001:2007

Туре	A	C US	FM APPROVED	(DIN)	DVGW	TÜV	Q (N)
LMV37.400A2				•	•	•	•
LMV37.420A1	•	•	•	•	•	•	•

^{*)} The compliance with EMC emission requirements must be checked after the burner management system is installed in equipment

The burner management system LMV37... has a designed lifetime* of 250,000 burner startup cycles which, under normal operating conditions in heating mode, correspond to approx. 10 years of usage (starting from the production date given on the type field). This lifetime is based on the endurance tests specified in standard EN 298. A summary of the conditions has been published by the European Control Manufacturers Association (Afecor) (www.afecor.org).

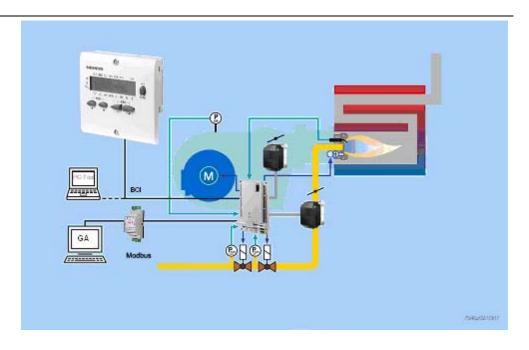
The designed lifetime is based on use of the LMV37... according to the manufacturer's Basic Documentation. After reaching the designed lifetime in terms of the number of burner startup cycles, or the respective time of usage, the LMV37... is to be replaced by authorized personnel.

* The designed lifetime is not the warranty time specified in the Terms of Delivery

Supplementary documentation

User Documentation Modbus AZL2	A7541
Environmental Product Declaration LMV2 / LMV3	E7541
Installation and Operating Instructions PC Software ACS410	J7352
Basic Documentation LMV37.4.	P7546
Product Range Overview LMV2 / LMV3	Q7541

System overview



The diagram shows the full scope of functions of the LMV37... system. The actual functions are to be determined based on the respective execution / configuration!

Burner control

LMV37...

The basic unit is the actual burner control featuring all-polar input / output terminals. No operating elements. Operation via detached ancillary units for wire-bound communication. See Basic Documentation P7546



Туре	Mains voltage	Parameter set	Detectors
LMV37.400A2	AC 230 V	Europe	QRA2 / QRA4 / QRA10 / QRB / QRC / ION
LMV37.420A1	AC 120 V	North America	QRA4 / QRB / ION

Service tools

OCI410... interface between burner management system and PC

Facilitates viewing, handling and recording setting parameters on site with the help of the ACS410 software package.

See Data Sheet N7616



OCI412.10 Modbus interface

Device serving as an interface between the LMV37... and a Modbus system, such as a building automation and control system (BACS). The Modbus interface is based on the RS-485 standard.

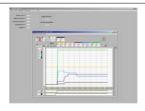
See Data Sheet N7615



ACS410

PC software for parameterization and visualization to the burner management system.

See Software Documentation J7352



Display and operating units

AZL21.00A9

Detached display and operating unit, choice of mounting methods, 8-digit LCD, 5 buttons, BCI for LMV37... system, degree of protection IP40.

See Data Sheet N7542



AZL23.00A9

Detached display and operating unit, choice of mounting methods, 8-digit LCD, 5 buttons, BCI for LMV37... system, degree of protection IP54.

See Data Sheet N7542



Flame detectors

QRA2...

Flame detector for use with Siemens burner controls, for the supervision of gas flames and yellow-/blue-burning oil flames as well as ignition spark checking. Plastic housing, metalized to prevent static charging caused by the air flow from the fan. For direct mounting on the burner. The detectors can be supplied with or without securing flange and clamp.



See Data Sheet N7712

See Data Sheet N7711

QRA4...

Flame detector for use with Siemens burner controls, for the supervision of gas flames and yellow- or blue-burning oil flames as well as for ignition spark proving.



QRA10...

Flame detector for use with Siemens burner controls, for the supervision of gas flames and yellow- / blue-burning oil flames as well as ignition spark checking.

Die-cast aluminum housing with a 1 in. mounting coupling and connection facility for cooling air. The housing of this detector has a bayonet fitting which allows it to be secured either directly to the 1 in. mounting coupling or to the AGG06. The 1 in. mounting coupling can be screwed to a viewing tube or to the AGG07. The Pg cable gland can be removed and replaced, if some other detector cable shall be used.



See Data Sheet N7712

QRB...

Photo resistive flame detector for use with Siemens burner controls, for the supervision of oil flames in the visible light spectrum. Especially suited for use with burner controls for small capacity burners in intermittent operation.

See Data Sheet N7714



QRC...

Blue-flame detector for use with Siemens burner controls, for the supervision of blue- or yellow-burning oil or gas flames. Especially suited for use with burner controls for small capacity burners in intermittent operation. See Data Sheet N7716





Lateral illumination:



Actuators

SQM33.4...

Rated torque 1.2 Nm (0.8 Nm holding torque when dead), running time 5 s, stepper motor, front mounting, D-type drive shaft.

See Data Sheet N7813

SQM33.5...

Rated torque 3 Nm (2.6 Nm holding torque when dead), running time 5 s, stepper motor, front mounting, D-type drive shaft

See Data Sheet N7813

SQM33.7...

Rated torque 10 Nm (6 Nm holding torque when dead), running time 17 s, stepper motor, front mounting, D-type drive shaft.

See Data Sheet N7813



SQN1...

Rated torque 1 Nm (0.2 Nm holding torque when dead), running time 5 s, stepper motor, front mounting, D-type drive shaft.

See Data Sheet N7803



Connector sets

AGG3.131

Complete connector set RAST2.5 / RAST3.5 / RAST5 for gas / oil applications, single pack.
See Object List C7541 (74 319 0637 0)

AGG3.132

Complete connector set RAST2.5 / RAST3.5 / RAST5 for gas- / oil applications, pack of 10.
See Object List C7541 (74 319 0637 0)

Example: X5-02



AGG9...

Single connectors Packing unit 200 in total Example X5-03



Туре	Type of connector	Terminal
AGG9.203	RAST5	X3-02
AGG9.204	RAST5	X3-03
AGG9.206	RAST5	X8-04
AGG9.209	RAST5	X10-06
AGG9.217	RAST5	X75
AGG9.303	RAST5	X3-05
AGG9.304	RAST5	X4-02
AGG9.306	RAST5	X5-01
AGG9.307	RAST5	X5-02
AGG9.309	RAST5	X6-03
AGG9.310	RAST5	X7-01
AGG9.311	RAST5	X7-02
AGG9.313	RAST5	X9-04
AGG9.403	RAST5	X5-03
AGG9.406	RAST5	X8-02
AGG9.501	RAST5	X3-04
AGG9.504	RAST5	X10-05
AGG9.853	RAST3.5	X64 and X74

Accessories

KF8894.3A... (only on request)

Demo case for LMV37... system

With integrated basic unit LMV27.100A2, 2 actuators SQN1..., display and operation unit AZL23.00A9 and Modbus interface OCI412.10.

See User Manual U7995



AGG5.310

Accessories set speed control, for burner management systems, composed of sensor disk \varnothing 50, sensor and mounting set.

See Mounting instructions M7550.1 (74 319 9322 0)

Cables

AGV50.100

Signal cable for AZL2..., with RJ11 connector, length 1 m, pack of 10

AGV50.300

Signal cable for AZL2..., with RJ11 connector, length 3 m, pack of 10



Proportional controlling element with mounting plate

VKP

Proportional controlling element for mounting between threaded flanges in gas trains.

Refer to Data Sheet N7646



ASK33.1

Larger mounting plate required to replace existing mounting plate. Required for mounting the actuators SQM4 or SQM33.

Refer to Data Sheet N7646



ASK33.2

Additional mounting plate is required for mounting the actuator SQN13.

Refer to Data Sheet N7646



Gas damper for mounting kit

VKF41...C

Butterfly valves designed in intermediate flange design, for integration into gas trains.
Refer to Data Sheet N7632



ASK33.4

Mounting kit for mounting the actuators SQM33.5 on the butterfly valve VKF41...C. Refer to Data Sheet N7632



Transformer

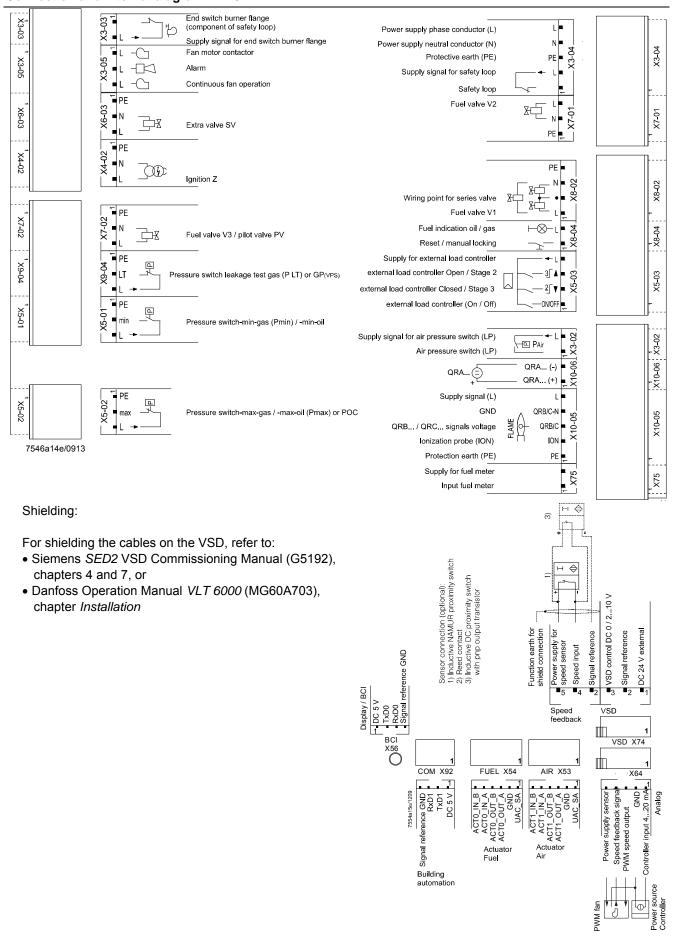
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Transformer to increase ionization voltage for AC 120 V devices.

See User Documentation A7541.2



Connection and internal diagram LMV37...



10/20

LMV37 basic unit					
General	Mains voltage - LMV37.420A1 - LMV37.400A2 Mains frequency Power consumption	AC 120 V -15% / +10% AC 230 V -15% / +10% 50 / 60 Hz ±6% <30 W (typically)			
	Safety class	I with parts according to II and III to DIN EN 60730-1			
	Degree of protection	IP00			
		Note The burner or boiler manufacturer must ensure degree of protection IP40 for LMV37 as per DIN EN 60529 through adequate installation.			
Terminal loading <i>Input</i> s	Perm. mains primary fuse (externally)	Max. 16 AT			
	Unit fuse F1 (internal)	6,3 AT (DIN EN 60127 2 / 5)			
	Mains supply: Input current depending or	n the operating state of the unit			
	Undervoltage				
	 Safety shutdown from operating position at mains voltage LMV37.420A1 LMV37.400A2 	Ca. AC 93 V Ca. AC 186 V			
	 Restart on rise in mains voltage LMV37.420A1 LMV37.400A2 	Ca. AC 96 V Ca. AC 195 V			
	Status inputs: Status inputs (with the exception of the safety loop) of the contact feedback network (CFN) are used for system supervision and require mains-related input voltage				
	Input safety loop	Refer to Terminal loading outputs			
	 Input currents and input voltages UeMax UeMin IeMax IeMin 	UN +10 % UN -15 % 1.5 mA peak 0.7 mA peak			
	 Contact material recommendation for external signal sources (LP, Pmin, Pmax, etc.) 	Gold-plated silver contacts			
	 Transition / settling behavior / bounce Perm. bounce time of contacts when switching on / off 	Max. 50 ms (after the bounce time, contact must stay closed or open)			
	UN- LMV37.420A1- LMV37.400A2	AC 120 V AC 230 V			
	 Voltage detection ON LMV37.420A1 LMV37.400A2 OFF 	AC 90132 V AC 180253 V			
	- LMV37.420A1	<ac 40="" td="" v<=""></ac>			

Terminal	loading	Outputs
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Total contact loading:	
Rated voltage	
- LMV37.420A1	AC 120 V, 50 / 60 Hz
- LMV37.400A2	AC 230 V, 50 / 60 Hz
 Unit input current (safety loop) from: 	Max. 5 A
- Fan motor contactor	
- Ignition transformer	
- Valves	
- Oil pump / magnetic clutch	
Individual contact loading:	
Fan motor contactor	
 Rated voltage 	
- LMV37.420A1	AC 120 V, 50 / 60 Hz
- LMV37.400A2	AC 230 V, 50 / 60 Hz
 Rated current 	
- LMV37.400A2	2 A
- LMV37.420A1	1,6 A pilot duty load declaration to UL372
Power factor	Cosφ >0.4
Alarm output	
 Rated voltage 	
- LMV37.420A1	AC 120 V, 50 / 60 Hz
- LMV37.400A2	AC 230 V, 50 / 60 Hz
Rated current	1 A
Power factor	Cosφ >0.4
Ignition transformer	
Rated current	
- LMV37.400A2	2 A
- LMV37.420A1	1.6 A pilot duty load declaration to UL372
	or
	250 VA ignition load declaration to UL372
Power factor	Cosφ >0.2
Fuel valves	·
Rated voltage	
- LMV37.420A1	AC 120 V, 50 / 60 Hz
- LMV37.400A2	AC 230 V, 50 / 60 Hz
Rated current	-
- LMV37.400A2	2 A
- LMV37.420A1	1.6 A pilot duty load declaration to UL372
Power factor	Cosφ >0.4
Operation display	I -
Rated voltage	
- LMV37.420A1	AC 120 V, 50 / 60 Hz
- LMV37.400A2	AC 230 V, 50 / 60 Hz
Rated current	0.5 A
Power factor	Cosφ >0.4
Safety valve (SV) (magnetic clutch / oil pu	
Rated voltage	p)
- LMV37.420A1	AC 120 V, 50 / 60 Hz
- LMV37.400A2	AC 230 V, 50 / 60 Hz
Rated current IMV27 400A2	2 ^
- LMV37.400A2	2 A
- LMV37.420A1	1.6 A pilot duty load declaration to UL372
Power factor	Cosφ >0.4

	Connection for pressure switch			
	Rated voltage			
	- LMV37.420A1	AC 120 V, 50 / 60 Hz		
	- LMV37.400A2	AC 230 V, 50 / 60 Hz		
	Rated current	1,5 mA		
	Power factor			
	A	.4.0/		
nalog output / load utput X74 pin 3	Accuracy of output voltage	±1 %		
able lengths	Mains line AC 120 V / AC 230 V	Max. 100 m (100 pF/m)		
-	Display, BCI	For installation under the burner hood or in the control panel Max. 3 m (100 pF/m)		
	Load controller (LR) X5-03	Max. 20 m (100 pF/m)		
	Load controller X64 (24 mA)	Max. 20 m (100 pF/m)		
	Safety loop / burner flange (total)	Max. 20 m (100 pF/m)		
	External lockout reset button	Max. 20 m (100 pF/m)		
	Safety valve (SV)	Max. 20 m (100 pF/m)		
	Load output ¹)	Max. 10 m (100 pF/m)		
	VSD control 1)2)	Max. 3 m (100 pF/m)		
	Speed input	Max. 3 m (100 pF/m)		
	Fuel valve (V1 / V2 / V3)	Max. 3 m (100 pF/m)		
	Pilot valve (PV)	Max. 3 m (100 pF/m)		
	Ignition transformer (Z)	Max. 3 m (100 pF/m)		
	Other lines	Max. 3 m (100 pF/m)		
	 1) Do not run the cable together with oth cause electromagnetic interference 2) Shorter cable length due to closed co 	ner cables. If not observed, hum voltage might		
	Specification as per EN 60730-1			
	Type of shutdown or interruption of	each circuit		
	Shutdown with microswitch	1-pole		
	Mode of operation	Type 2 B		
Cross-sectional areas	safety loop (safety limit thermostat, water currents according to the selected external selected exter	power lines (L, N, and PE) and, if required, the er shortage, etc.) must be sized for rated rnal primary fuse. cables must be sized in accordance with the		
	Min. cross-sectional area	0.75 mm²		
		(single- or multi-core as per VDE 0100)		
	Cable insulation must meet the relevant temperature requirements and environmental conditions.			

Electrical connections of actuators

The fixed connected actuator cables must not be extended.

6.3 AT DIN EN 60127 2 / 5

Fuses used inside the LMV37.4... basic unit

Technical Data (cont'd)

Signal cable AGV50	Signal cable	Color white
from AZL2 \rightarrow BCI	_	Unshielded
		Conductor 4 x 0.141 mm ²
		With RJ11 plug
	Cable length	
	- AGV50.100	1 m
	- AGV50.300	3 m
	Other cable length	
	- Supplier	Recommended:
		Hütter
		http://www.huetter.co.at/telefonkabel.htm
	Location	Under the burner hood (extra measures
		required for SKII EN 60730-1)
Environmental	Storage	DIN EN 60721-3-1
conditions	Climatic conditions	Class 1K3
	Mechanical conditions	Class 1M2
	Temperature range	-20+60 °C
	Humidity	<95 % r.h.
	Transport	DIN EN 60721-3-2
	Climatic conditions	Class 2K2
	Mechanical conditions	Class 2M2
	Temperature range	-30+60 °C
	Humidity	<95 % r.h.
	Operation	DIN EN 60721-3-3
	Climatic conditions	Class 3K3
	Mechanical conditions	Class 3M3
	Temperature range	-20+60 °C
	Humidity	<95 % r.h.
	-	



Caution!

Condensation, formation of ice and ingress of water are not permitted!

Flame supervision with ionization probe

For continuous operation!

No-load voltage at ION terminal	Approx. UMains	
•	Approx. Civalis	
(X10-05 pin 2)		



Caution!

The ionization probe must be protected against electric shock hazard (electric shock hazard)!

Short-circuit current	Max. AC 1 mA
Required detector current	Min. DC 4 μA, flame display approx. 30 %
Possible detector current	Max. DC 1640 μA, flame display approx. 100 %
Max. perm. length of detector cable (laid separately)	3 m (wire–ground 100 pF/m)



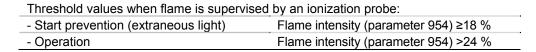
Warning!

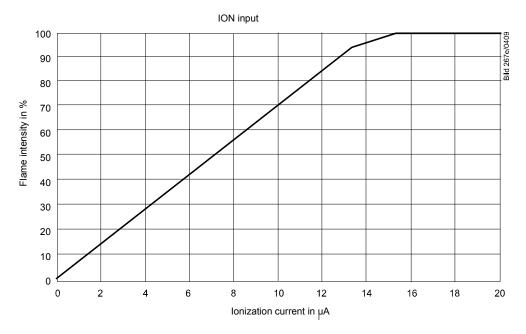
Simultaneous operation of QRA... and ionization probe is not permitted!



Note

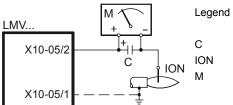
The higher the detector cable's capacitance (cable length), the more voltage at the ionization probe, and thus the detector current, drops. Long cable lengths plus very highly resistive flames might necessitate low-capacitance detector cables (e.g. ignition cable). In spite of technical measures taken in the circuitry aimed at compensating potential adverse effects of the ignition spark on the ionization current, it must be made certain that the minimum detector current required will already be reached during the ignition phase. If this is not the case, the connections on the primary side of the ignition transformer must be changed and / or the electrodes relocated.





Measuring circuit for detector current measurement

Ionization probe



Electrolytic capacitor 100...470 μF; DC 10...25 V
N lonization probe

Microammeter Ri max. 5000 Ω

Flame supervision with QRA2... / QRA4... / QRA10...



Warning!

If flame detectors QRA2... / QRA4... / QRA10... are used for flame supervision with the LMV37..., it must be ensured that the basic unit is permanently connected to power (conforming to EN 298), thus enabling the system to detect flame detector failures during startup and shutdown. Generally, the system works with QRA... flame detectors in intermittent operation.

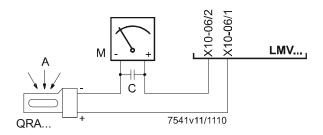
Technical Data refer to Data Sheet N7712 covering UV flame detectors QRA2... / QRA10...!

Technical Data refer to Data Sheet N7711 covering UV flame detectors QRA4...!

Operating voltage	Max. 350 V peak
Required detector current in operation	Min. 70 μA
Possible detector current in operation	Max. 600 μA
Permissible length of flame detector cable	
- normal cable (laid separately)	Max. 20 m

Measuring circuit for detector current measurement

UV flame detector QRA...



Legend

- A Incidence of light
- C Electrolytic capacitor 100...470 μF; DC 10...25 V
- M Microammeter Ri max. 5000 Ω



Warning!

- Input QRA... is not short-circuit-proof!
 Short-circuits of X10-06/2 against earth can destroy the QRA... input
- Simultaneous operation of QRA... and ionization probe is not permitted!

Threshold values when flame is supervised by QRA:	
- Start prevention (extraneous light)	Flame intensity (parameter 954) ≥18 %
- Operation	Flame intensity (parameter 954) >24 %

Flame supervision with QRB...

No-load voltage at QRB terminal	Approx. DC 5 V
(X10-05 terminal 3)	
Max. perm. length of QRB detector	3 m (wire – wire 100 pF/m)
cable (laid separately)	

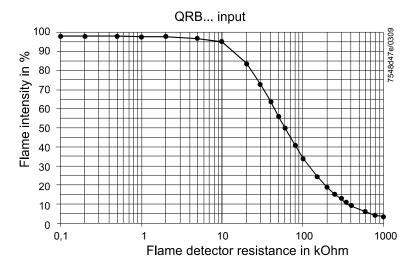


Note

A detector resistance of RF <500 Ω is identified as a short-circuit and leads to safety shutdown in operation as if the flame had been lost.

For this reason, before considering the use of a highly sensitive photoresistive detector (QRB1B... or QRB3S), it should be checked whether this type of flame detector is indeed required! Increased line capacitance between QRB... connection and mains live wire L has an adverse effect on the sensitivity and increases the risk of damaged flame detectors due to overvoltage. Always run detector cables separately!

Threshold values when flame is supervised by QRB:	
Start prevention (extraneous light)	<400 kΩ
with R QRB	Intensity of flame ≥10%
Operation with RQRB	<230 kΩ
·	Intensity of flame >16%
Short-circuit detection with RQRB	<0.5 kΩ



A flame detector resistance of RF <500 Ω is identified as a short-circuit and leads to safety shutdown in operation, like in the case of loss of flame.

Flame supervision with QRC...

Check the intensity of flame with the AZL2...

For system-specific reasons, the display of maximum flame intensity by the AZL2... of maximum intensity is limited to approx. 55 %.



Warning!

Flame detectors QRC... are only suited for AC 230 V operation.

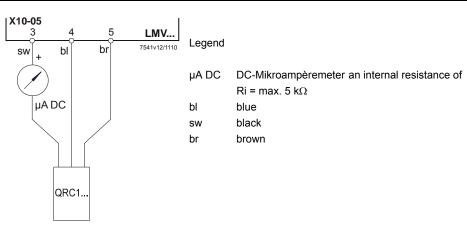
Threshold values when flame is supervised by QRC:		
- Start prevention (extraneous light)	Flame intensity (parameter 954) ≥10 %	
- Operation	Flame intensity (parameter 954) >16 %	
Required detector current (with flame)	Min. 35 μA	
Possible detector current (without flame)	Max. 5,5 μA	
Permissible detector current with flame	Max. 100 μA	

The values given in the table above only apply under the following conditions:

- Mains voltage AC 230 V
- Ambient temperature 23 °C

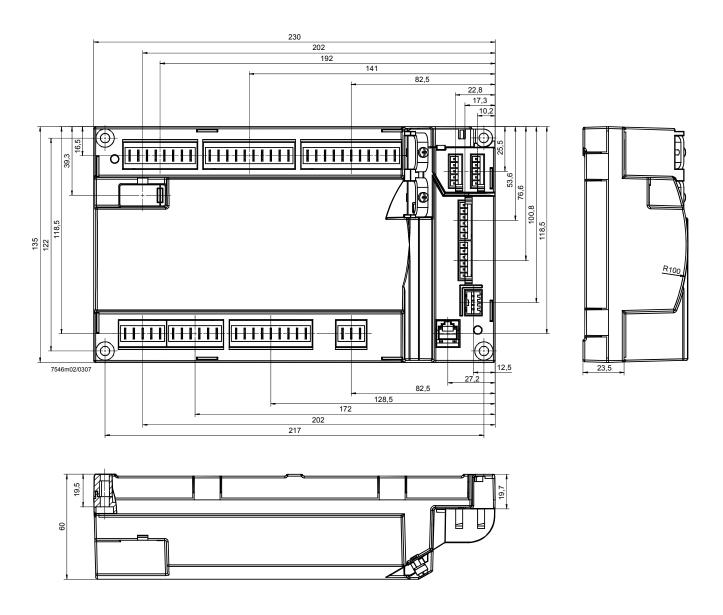
Start prevention (extraneous light) with IQRC	Ca. 15 μA, display approx. 10 %
Operation with IQRC	Ca. 25 µA, display approx. 16 %

Measuring circuit for detector current measurement



Dimensions in mm

LMV37...



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